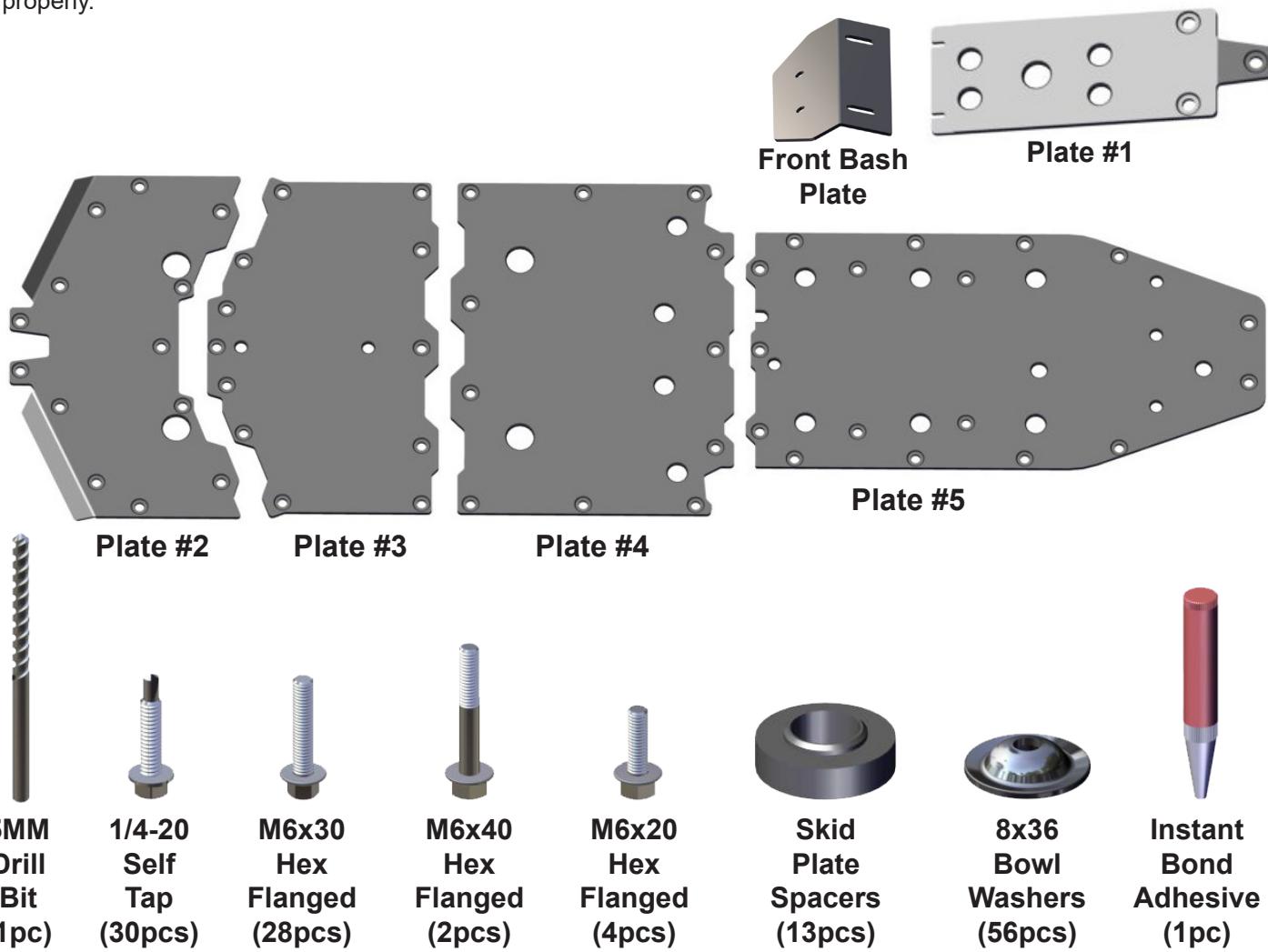


INSTALLATION INSTRUCTIONS

FSP-K-H2: Full Skid Plate

○ Please look through and read these instructions BEFORE starting so you understand what processes you'll be doing, and possible extra tools you may need.

○ Do Not discard product packaging until installation is complete and functioning properly.



1. The first thing you need to do is **Remove the Factory Skid Plates** from the machine, as shown in **Fig.1** and place aside as you will not be reusing them.

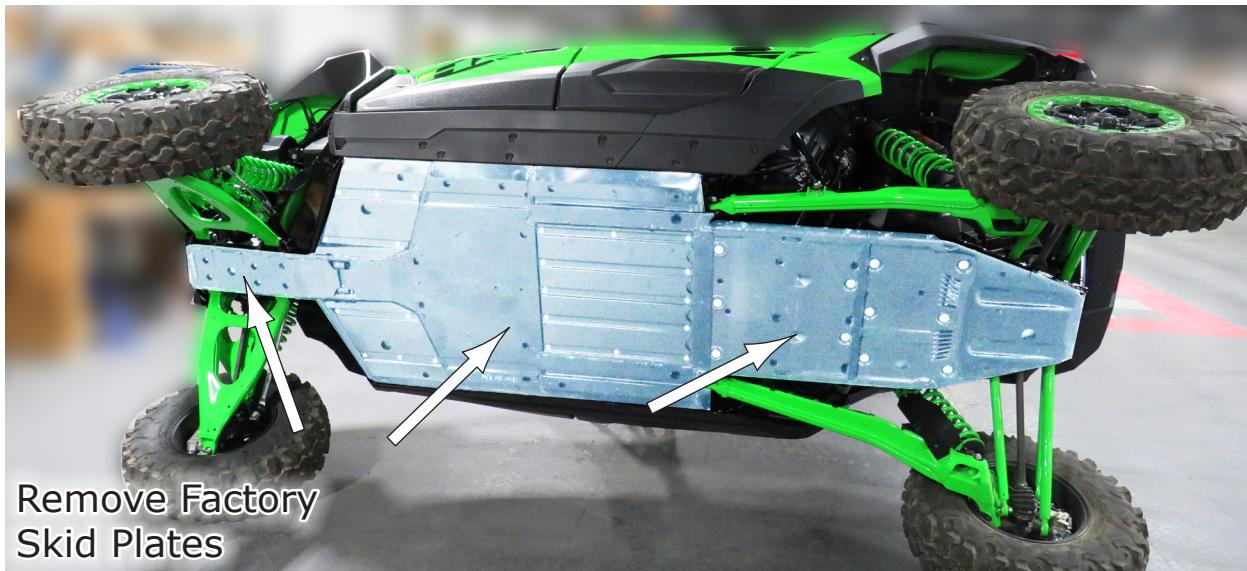


Fig.1

2. Before installing any of the skid plates onto your machine, you will need to **Install the Spacers Onto the Plates** prior to installing them. This will greatly help your installation with less frustration. Below you will see where these **Spacers** go on the plates that take them. In your kit we have also provided some **Instant Bond Adhesive** for you to **Glue the Spacers onto the Plates**. By gluing them in place, you no longer have to try to hold them up behind the panel while trying to thread the screws in from the opposite side. Each Spacer has a **Extended Lip** that fits into the holes of the plate, centering it to the hole. See **Fig.2a-b**. Before placing, you will need to glue the Spacer first.

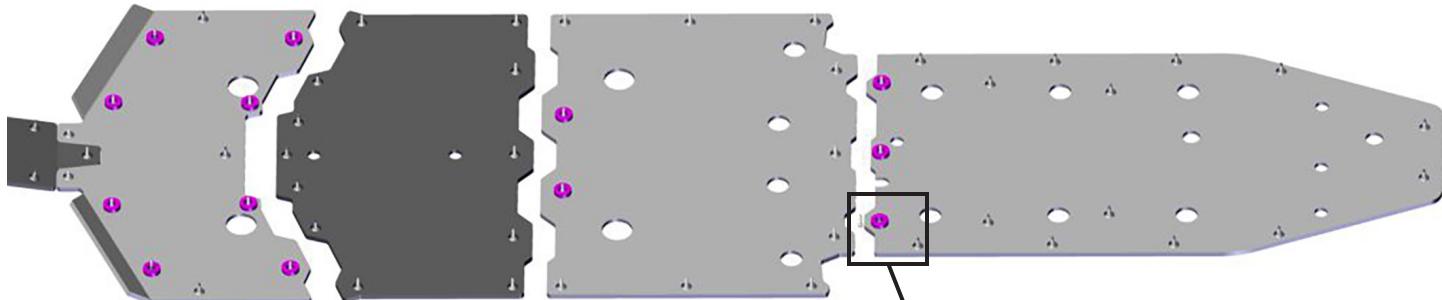


Fig.2a

Spacers  are shown in each hole location of the lighter colored plates shown here. You are looking at the side of the Plates that will go up against the machine, which is the side the Spacers will be glued in place at on each required panel.

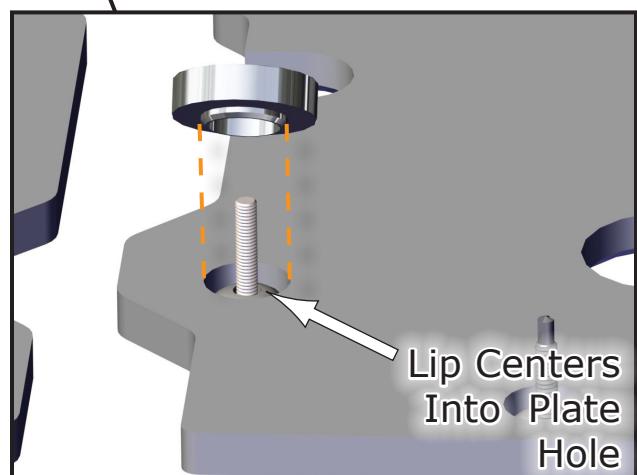
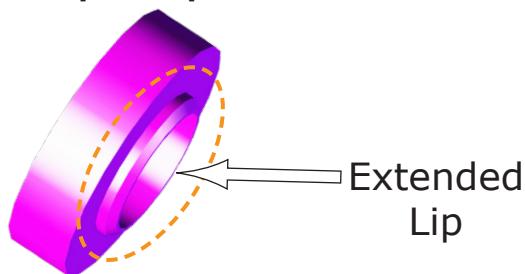


Fig.2b

3. Before you place the Spacers in the hole locations, locate the **Instant Bond Adhesive** in your kit and **Glue Around the Lip** of the Spacer as shown in **Fig.3a**. Then **Install** the **Spacer** into one of the hole locations shown in **Fig.2a**. Do this with each Spacer and insert only into the holes shown where the colored spacers are at in **Fig.2a**.

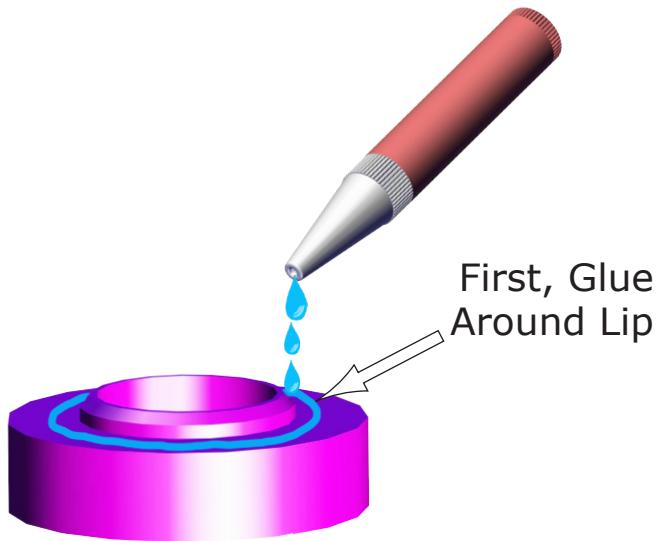


Fig.3a

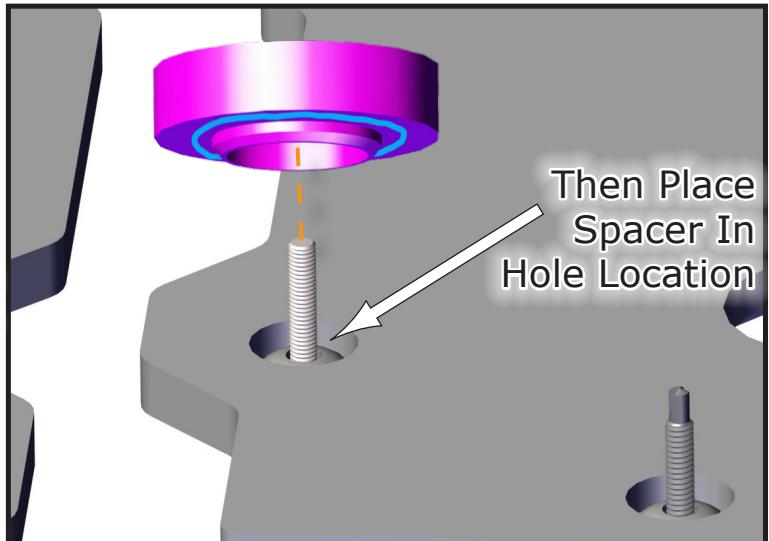


Fig.3b

4. Next you can **Install** the **Front Bash Plate** onto the machine. Install the front two (2) bolts using the **M6x20 Hex Flanged Bolts** provided in your kit. Install them but do not tightend them down yet. See **Fig.4a-b**.

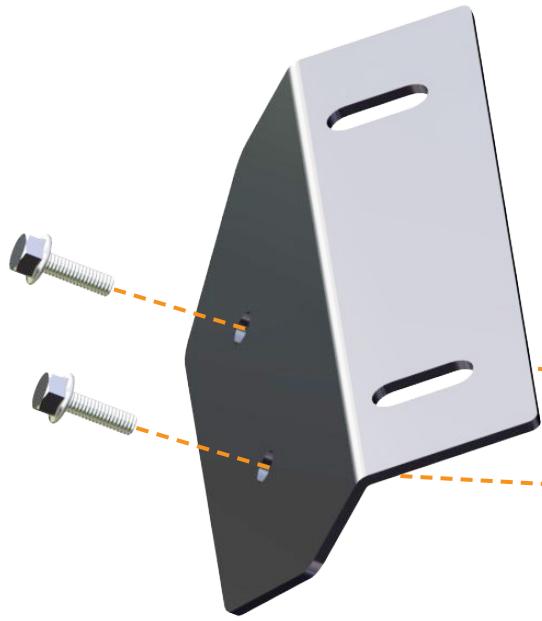


Fig.4a

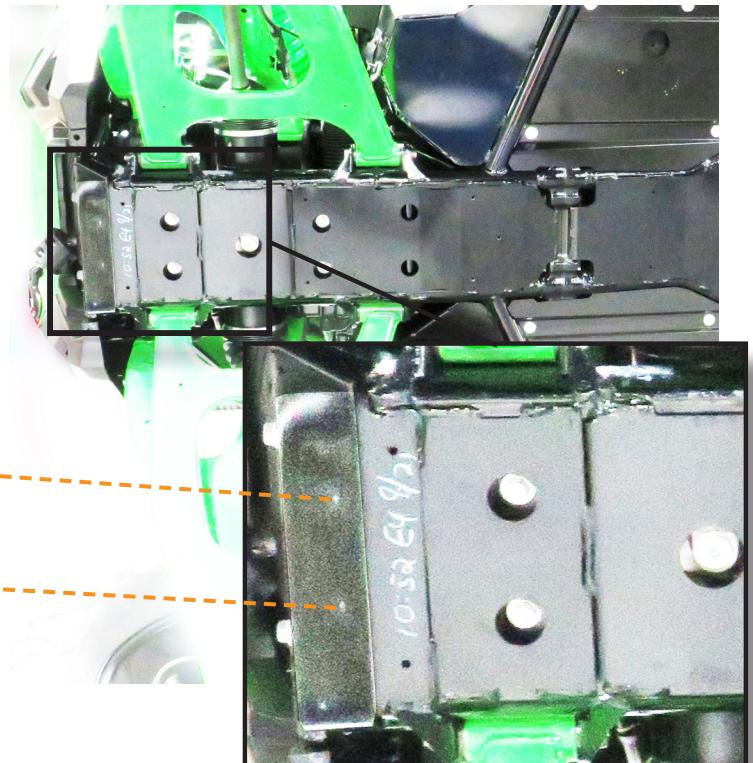


Fig.4b

NOTE: Fig.4c-e show the plate and how it's installed. **Fig.4e** shows leaving the plate loose to be able to slide the adjoining Skid Plate under it in the following steps.



Fig.4c

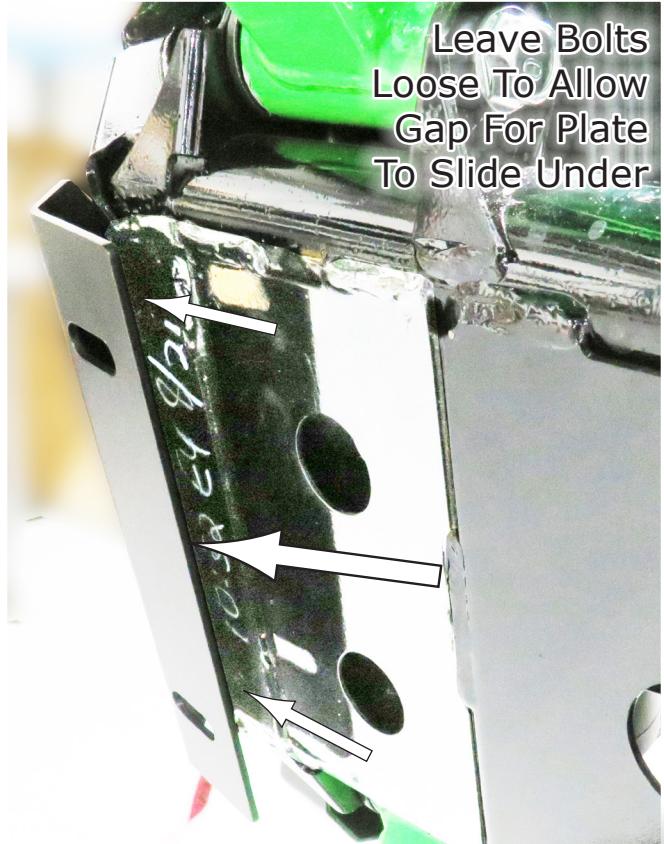


Fig.4d

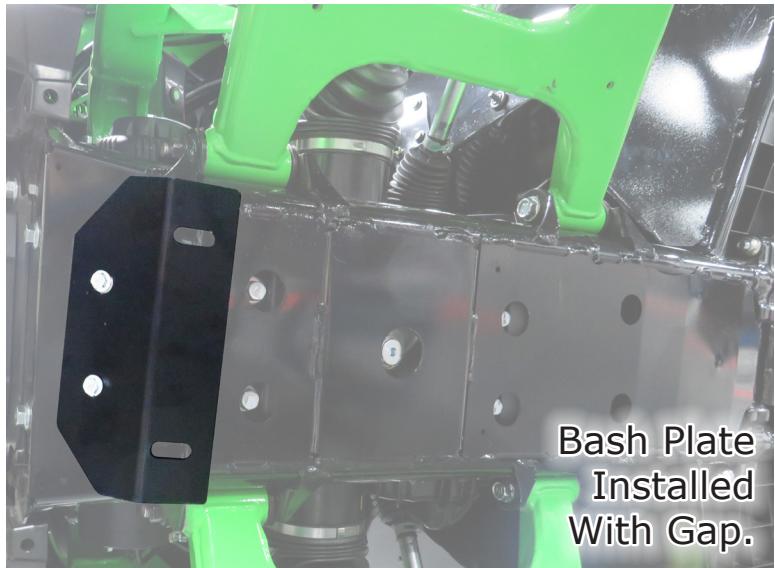


Fig.4e

5. Now slide **Plate #1 Under the Bash Plate**, **Fig.5a**, and **Install the M6x30 Hex Flanged Bolt and Bowl Washer** in the end hole to hold that end up for you as shown in **Fig.5b**. Leave loose.



Fig.5a



Fig.5b

6. Then Align the Two Front Holes up as shown in **Fig.6a** and then Snug down the Bolt and Bowl Washer, **Fig. 6b**, to hold the plate in that position. Those two holes and others will need to be drilled out later in the instructions.



Fig.6a

Fig.6b

7. Now Install Plate #2. This one goes up against #1 using the **M6x20 Hex Flanged Bolts and Bowl Washers** for these two locations only, shown in **Fig.7a**. **Fig.7b** shows the rest of the bolts to install at this time. The unmarked ones will be drilled at the end of the instructions. We'll cover that then.

* Be sure spacers are still on the back side of the plate before installing!

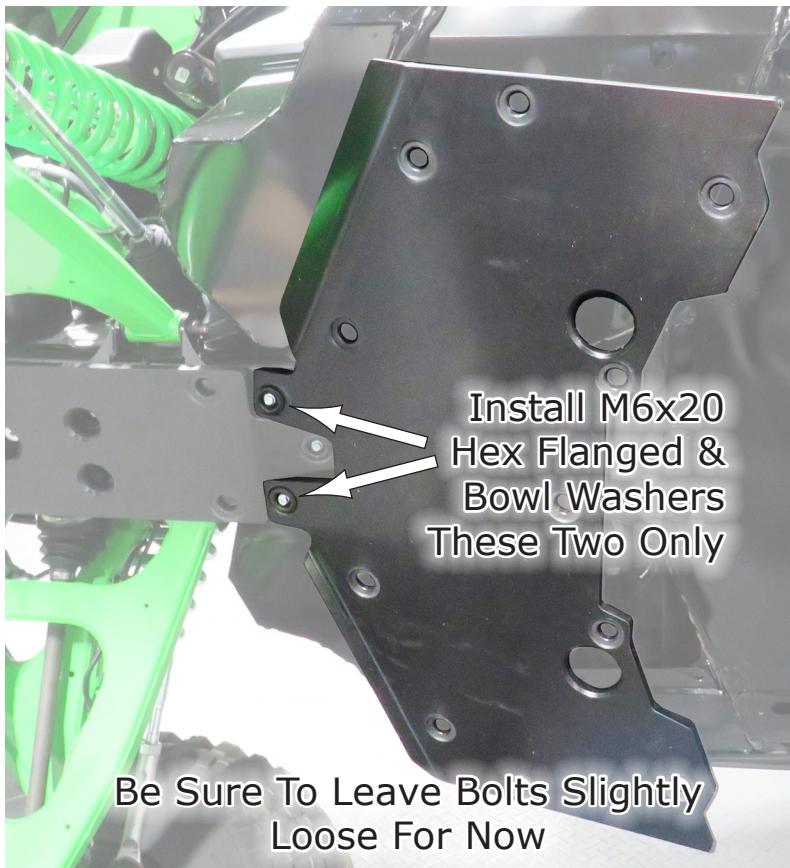


Fig.7a

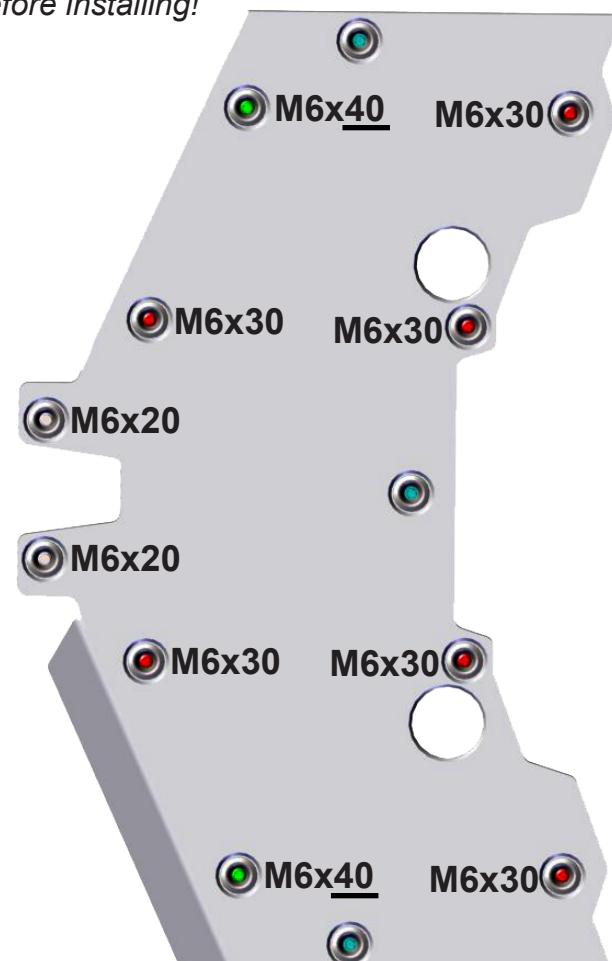


Fig.7b

8. Next, Install Plate #3 as shown in **Fig.8a-b**. You will only be installing the **M6x30 Hex Bolts** in this panel at this time, but keep them a little loose for now. The remaining locations will be drilled and installed later. See **Fig.8a-b**.

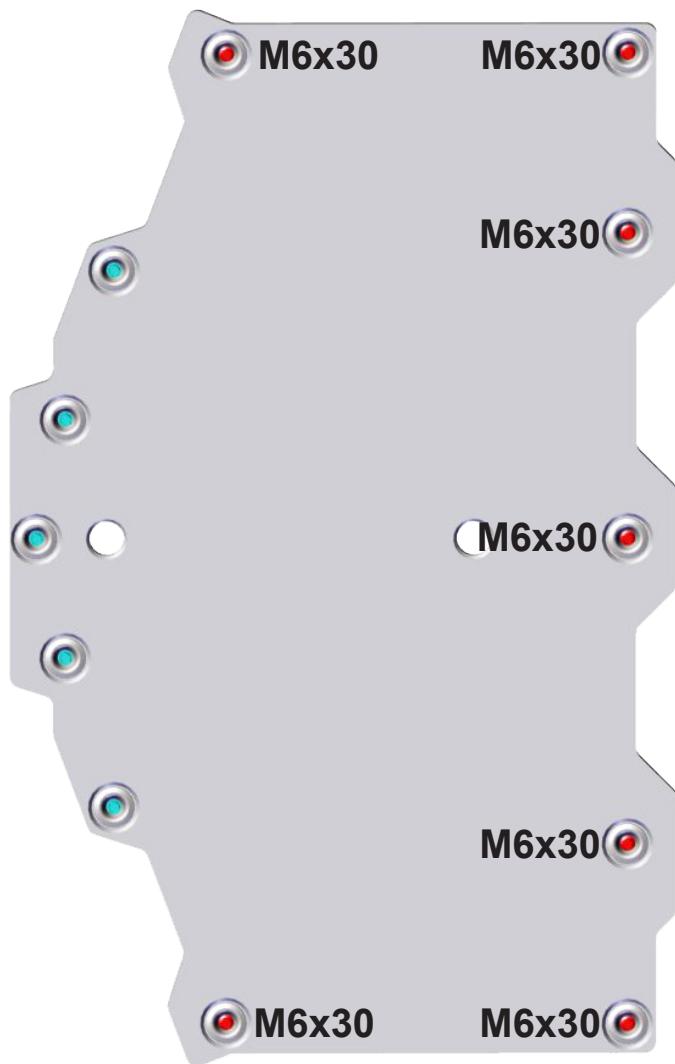


Fig.8a

Fig.8b



9. Next, Install Plate #4 as shown in **Fig.9a-b**. You will only be installing the **M6x30 Hex Bolts** in this panel. Keep them a little loose for now. See **Fig.9a-b**.
~ Be sure spacers are still on the back side of the plate before installing!

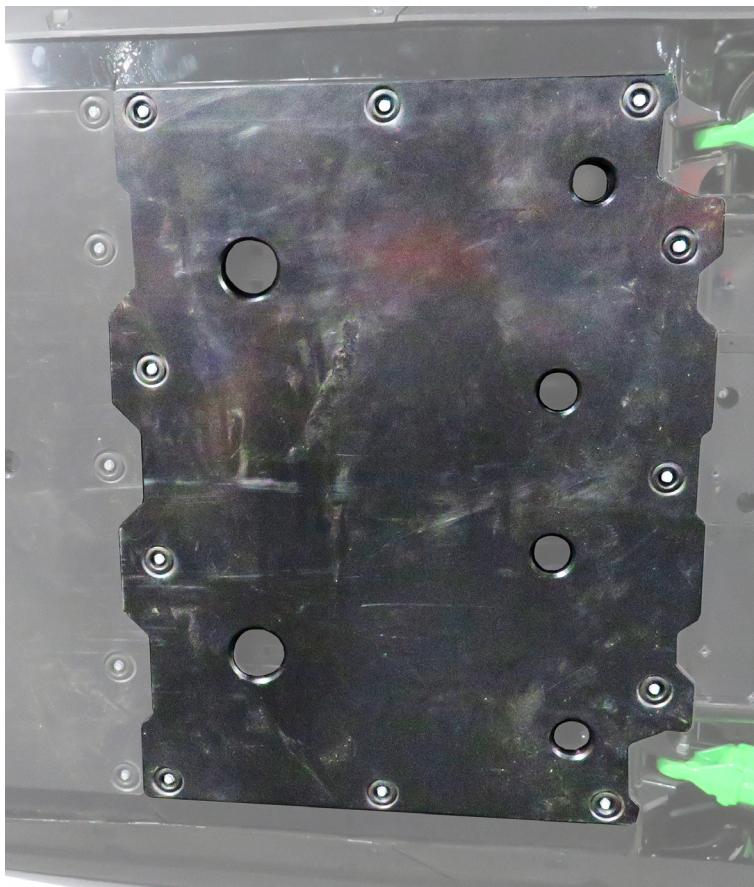


Fig.9a

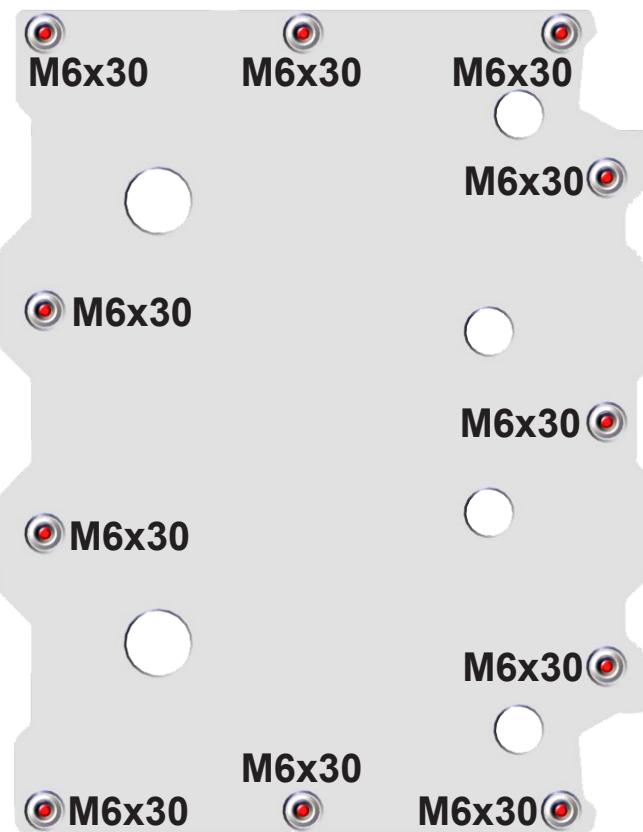


Fig.9b

10. And now **Install** the last **Plate #5**. You will install Three (3) **M6x30 Hex Bolts** and **Bowl Washers** on this plate at this time. Leave these a little loose also until all drilling and last screws and Bowl washers are installed. See **Fig.10a-b**.
~ Be sure spacers are still on the back side of the plate before installing!

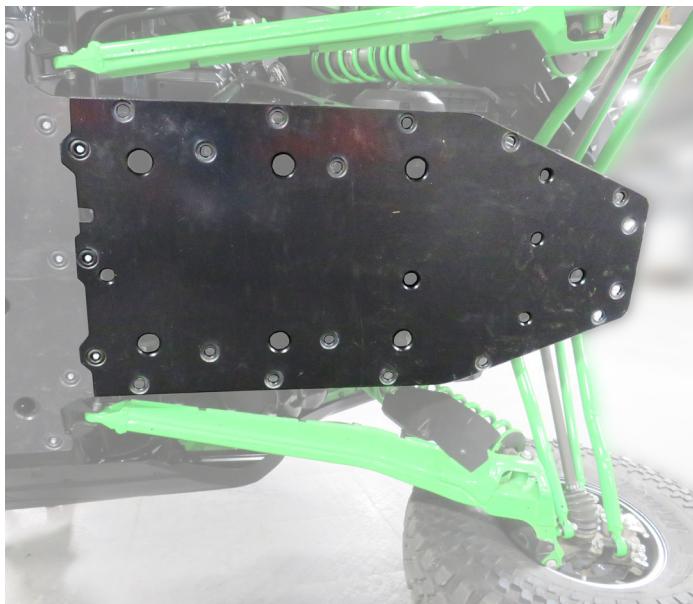


Fig.10a

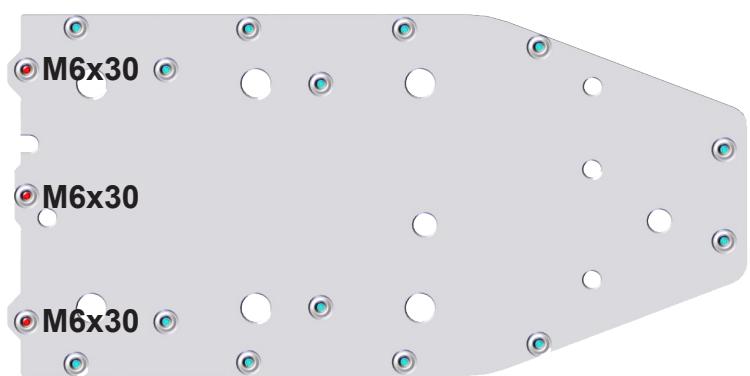


Fig.10b

11. Before we drill the remaining locations, you can now **Install Four (4) 1/4-20 Self Tap Screws** in four locations of **Plate #5** to hold it in place. These already have a small holes there and will accept the Self Tap Screws. See **Fig.11a-b**. Once these are in place, you are now ready to start drilling the remaining hole locations.

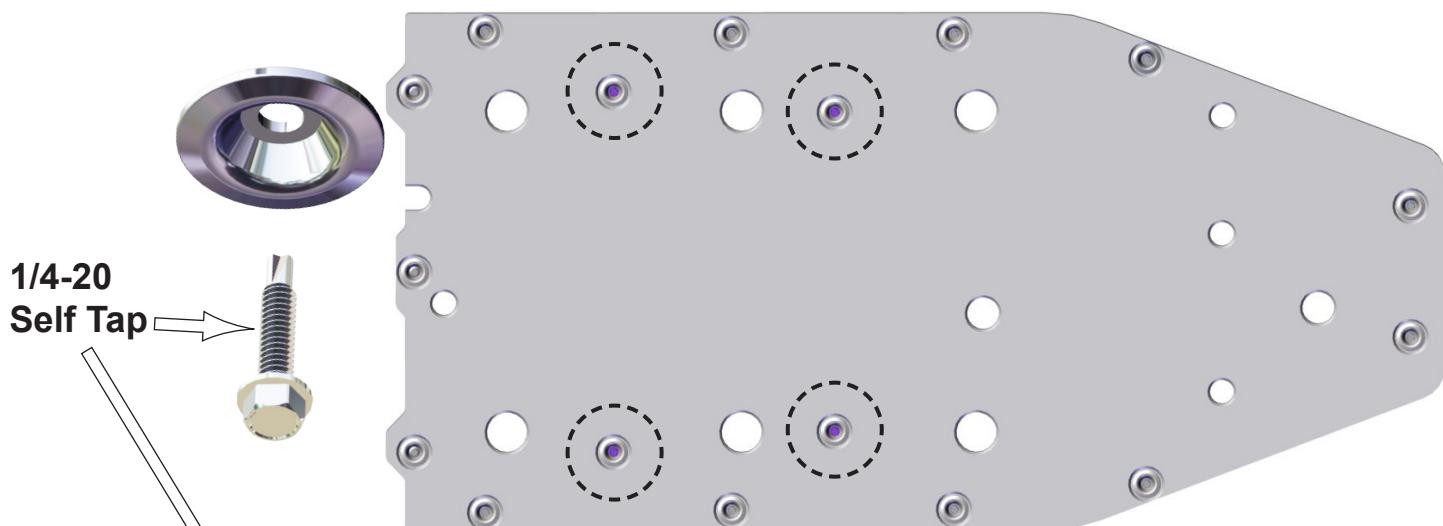


Fig.11a

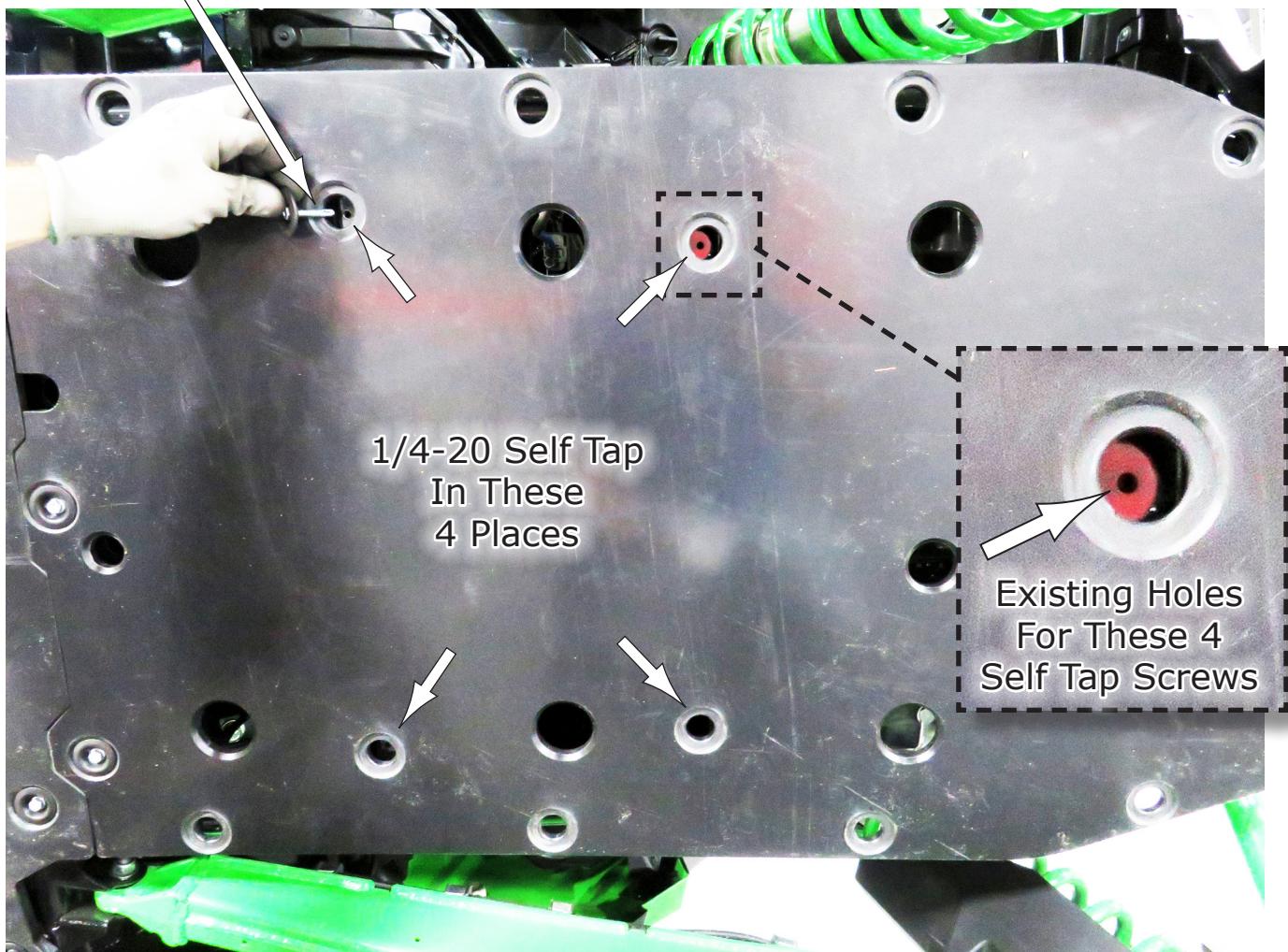


Fig.11b

12. Now you can start drilling out the remaining hole locations using the **5mm Drill Bit** provided in your kit. To Start, use a **Bowl Washer as a center template**, Fig.12a, and place it in the hole location you want to drill and either use a paint marker to mark the center hole, or use the Drill Bit to score a pilot mark in the center and drill thru. Then **Install a 1/4-20 Self Tap Screw and Bowl Washer** in each location. Do this for each location needing drilled. Once all the locations have been drilled and screws and bowl washers installed, now go back and adjust the plates and tighten down all bolts and screws secure.

Fig.12b shows all drilled locations identified by dashed circles around them for your reference.



Fig.12a

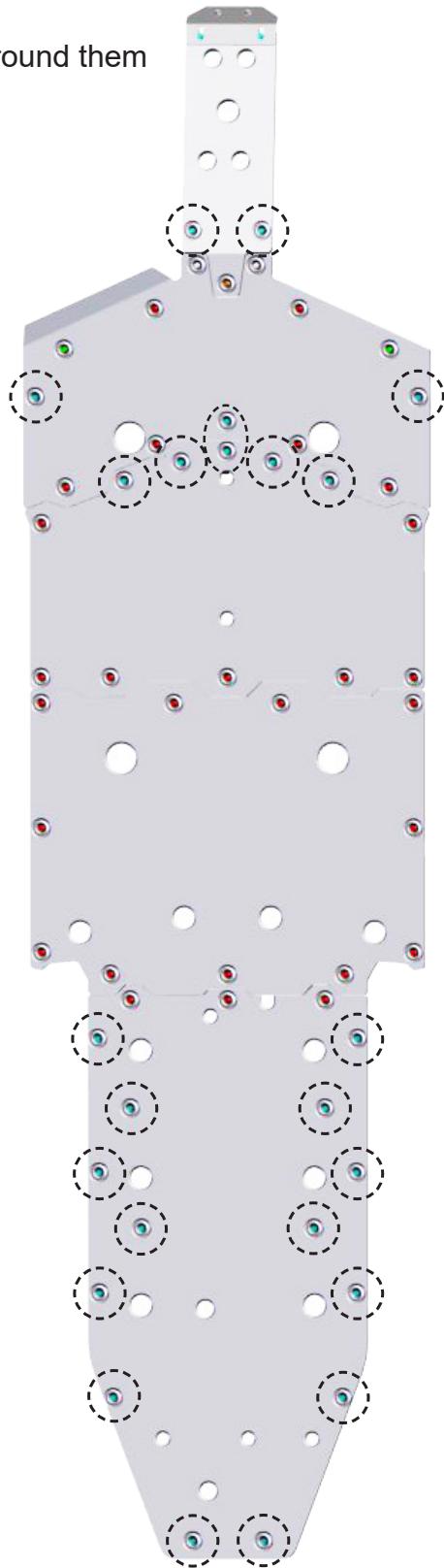


Fig.12b

13. Lastly, you will need to **Install the Two (2) 1/4-20 Self Tap** that hold the **Bash Plate** you installed in the beginning. The Screws screw into the existing holes, **Fig.13a**, and will secure the Bash Plate, **Fig.13b**, however, some prefer to use a washer under the screw (not in your kit) for added assurance or preference. See **Fig.13c**. Then tighten down secure.

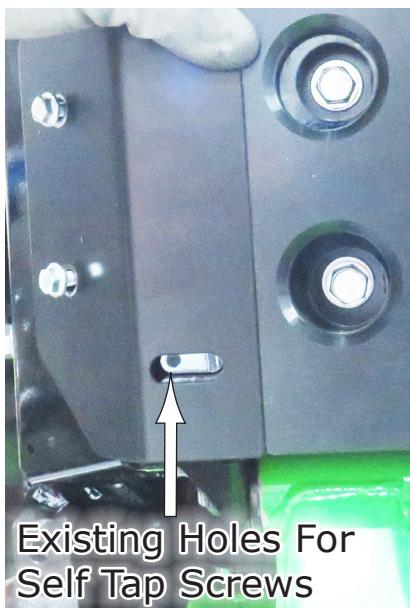


Fig.13a



Fig.13b



Fig.13c

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8:00am - 7:00pm EST Friday
9:00am - 2:00pm EST Saturday

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